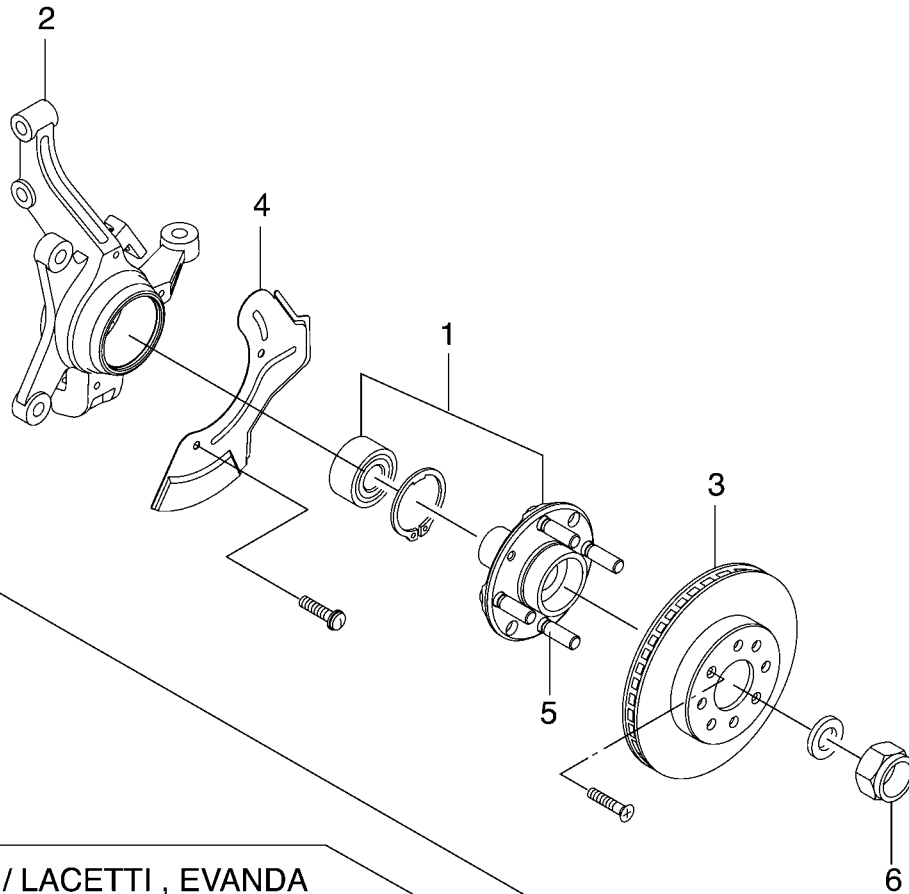


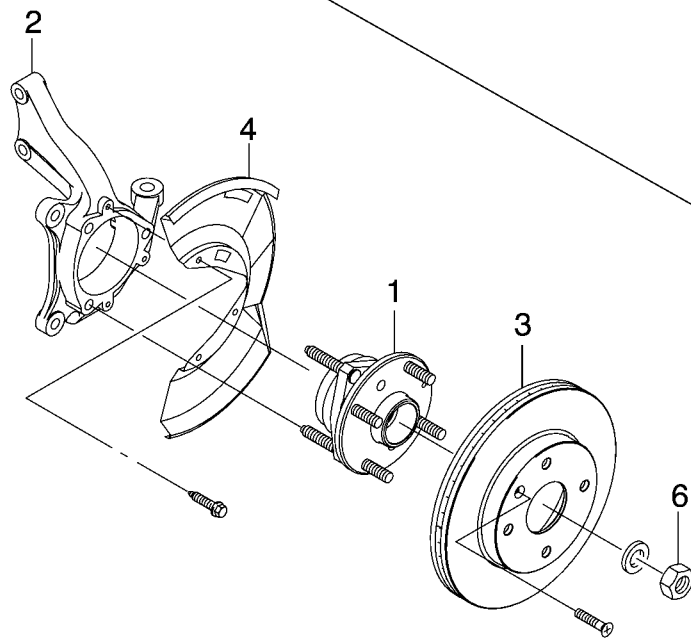
SECTION 2C**SUSPENSION (FRONT SUSPENSION)**

213. KNUCKLE & HUB	2C – 3
214. FRONT SHOCK ABSORBER	2C – 7
215. CONTROL ARM	2C – 9

KALOS

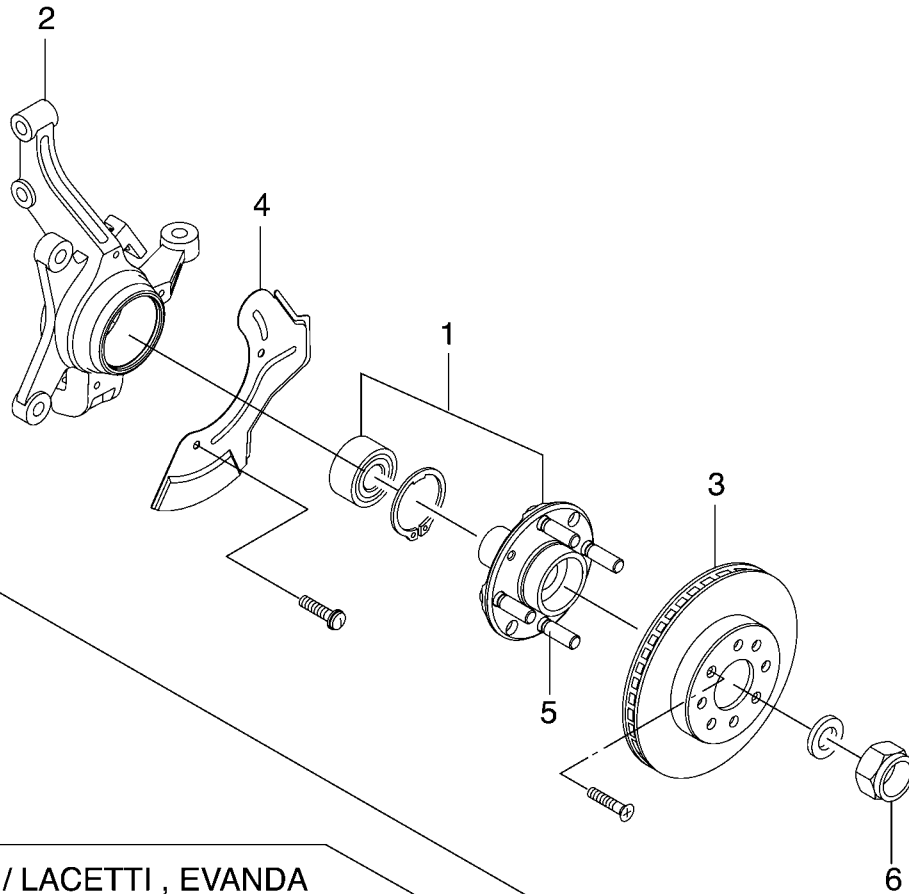


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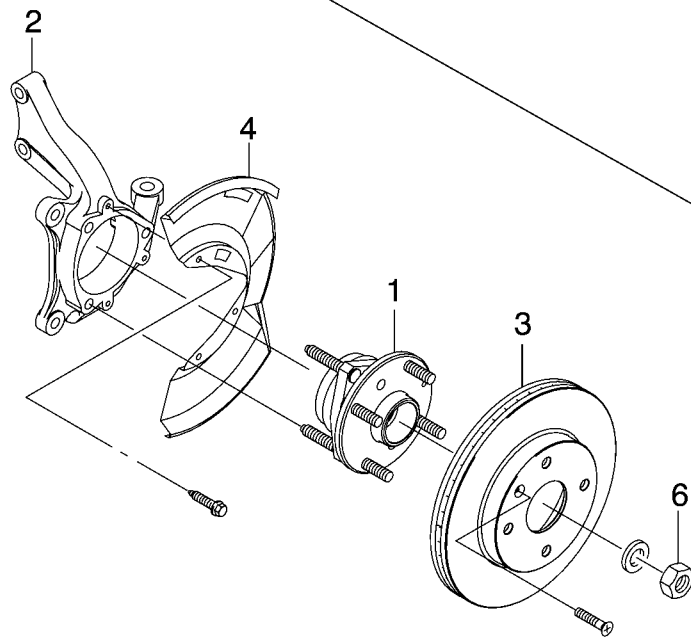


FRONT SUSPENSION – KNUCKLE & HUB (213)					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
	TOE, FRONT – ADJUST.	2130100	0.6	0.6	0.6
	WHEEL ALIGNMENT – CHECK AND/OR ADJUST.	2130300	1.0	1.0	1.0
1	BEARING AND HUB ASSEMBLY, FRONT WHEEL – REPLACE				
	Right	2130500	1.5	0.5	0.5
	Left	2130600	1.5	0.5	0.5
	Both	2130700	2.8	0.9	0.9
	RUNOUT, BRAKE DISC – MEASURE	2131900	0.3	0.3	0.3
	RUNOUT, BRAKE DISC – ADDITIONAL	213190A	0.3	0.3	0.3
2	KNUCKLE ASSEMBLY, STEERING – REPLACE				
	Right	2131100	2.1	1.3	1.3
	Left	2131200	2.1	1.3	1.3
	Both	2131300	3.8	2.3	2.5
3	ROTOR ASSEMBLY – REPLACE				
	Right Front	2131500	0.6	0.5	0.6
	Left Front	2131600	0.6	0.5	0.6
	Both Front	2131700	0.8	0.7	0.8
	ROTOR ASSEMBLY – GRINDING				
	Right Front	2131510	0.8	0.8	0.8
	Left Front	2131610	0.8	0.8	0.8
	Both Front	2131710	1.4	1.4	1.4
4	SHIELD, DISC BRAKE SPLASH – REPLACE				
	Right Front	2132100	0.6	0.6	0.6
	Left Front	2132200	0.6	0.6	0.6
	Both Front	2132300	0.9	0.9	0.9
5	STUD, FRONT – REPLACE				
	Right	2132500	—	—	—
	Left	2132600	—	—	—
	Both	2132700	—	—	—

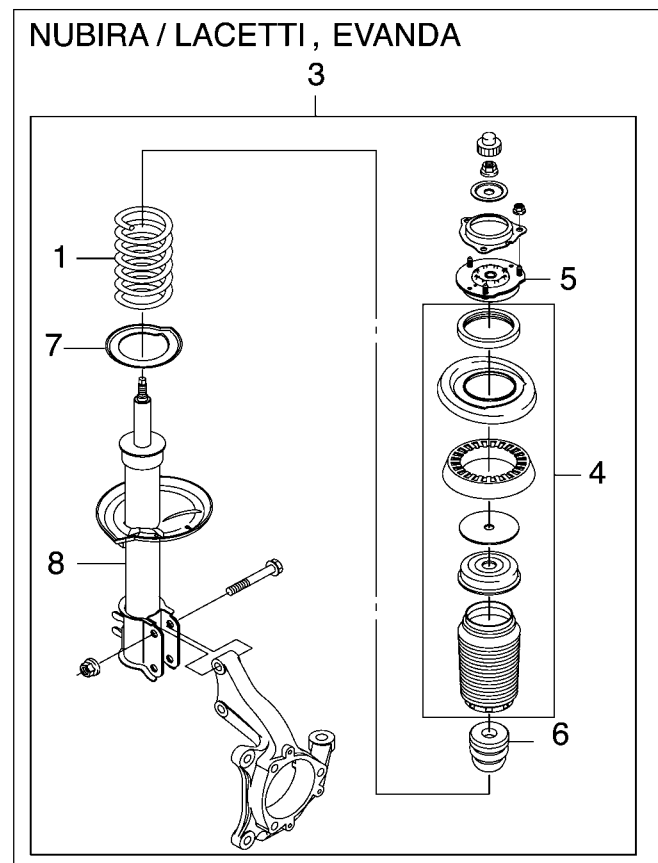
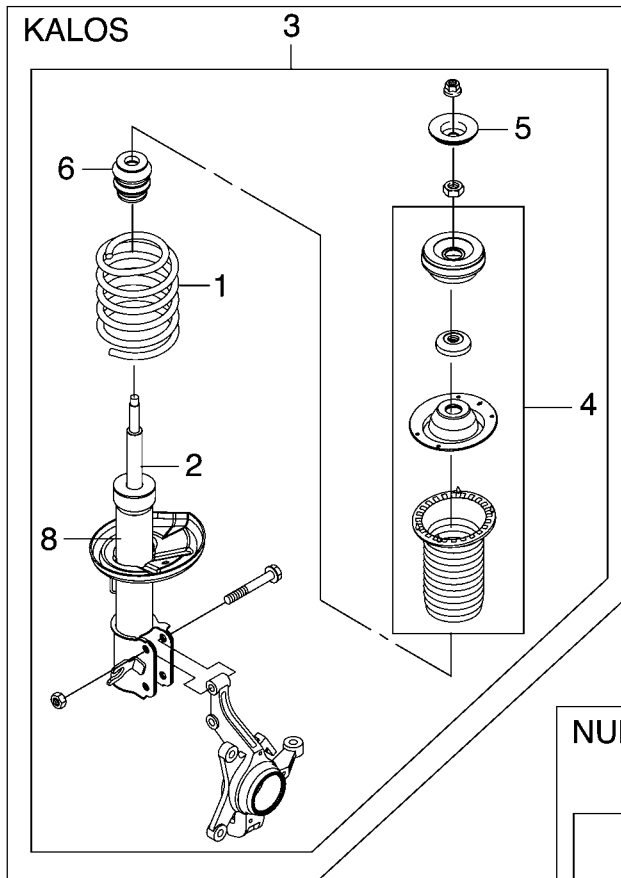
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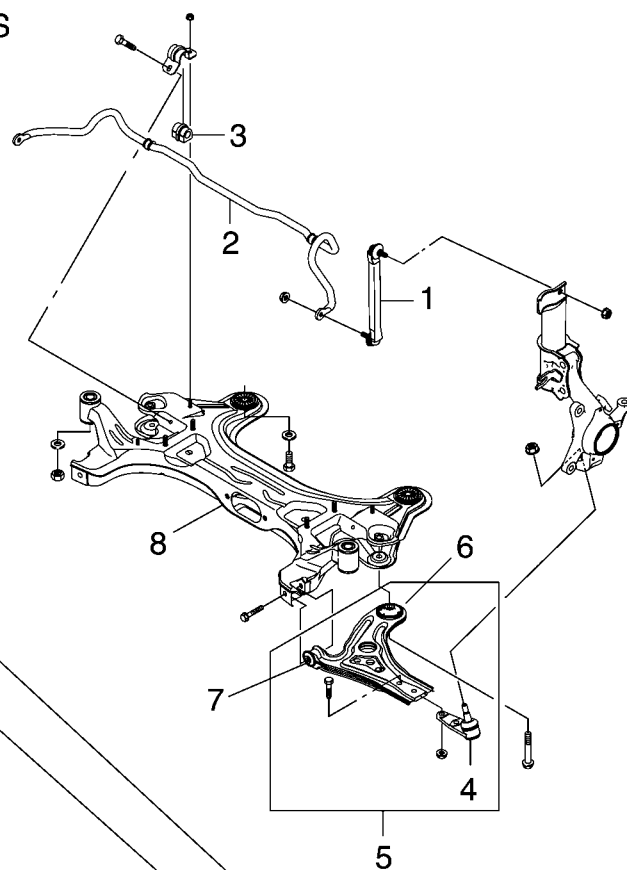


FRONT SUSPENSION – KNUCKLE & HUB (213)					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
6	NUT, DRIVE SHAFT – REPLACE				
		Right 2134100	0.3	0.3	0.3
		Left 2134200	0.3	0.3	0.3
		Both 2134300	0.4	0.4	0.4

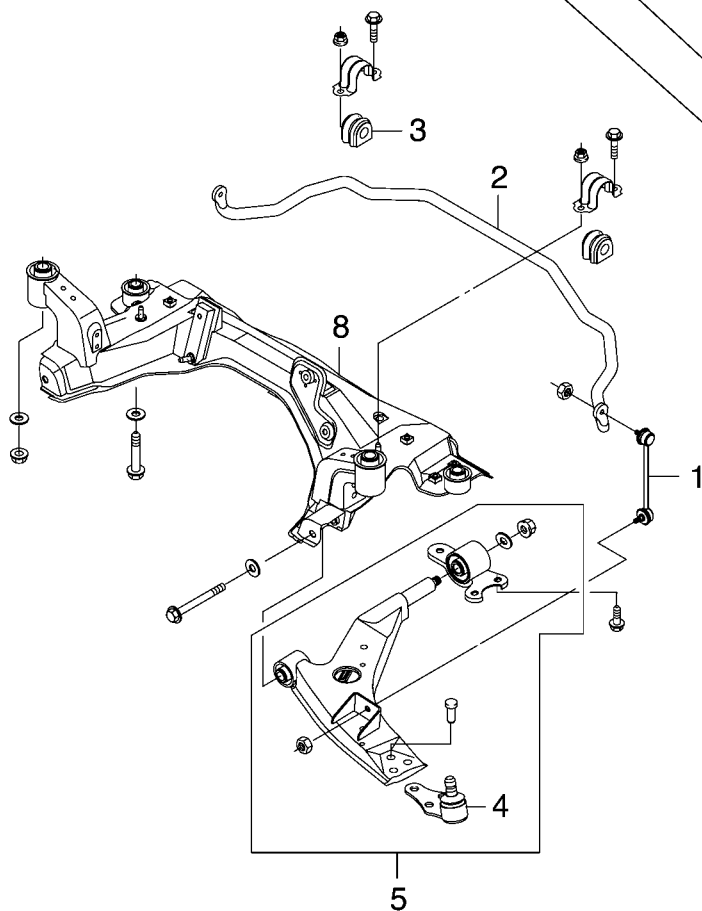


FRONT SUSPENSION – FRONT SHOCK ABSORBER (214)					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
1	SPRING, FRONT COIL – REPLACE				
		Right 2140100	1.6	1.2	1.2
		Left 2140200	1.6	1.2	1.2
		Both 2140300	3.0	2.2	2.2
2	CARTRIDGE, FRONT STRUT – REPLACE				
		Right 2140500	—	—	—
		Left 2140600	—	—	—
		Both 2140700	—	—	—
3	STRUT ASSEMBLY, FRONT – REPLACE				
		Right 2140900	1.3	0.6	0.6
		Left 2141100	1.3	0.6	0.6
		Both 2141200	1.9	1.0	1.0
4	SEAT AND/OR INSULATOR, FRONT SPRING (UPPER/LOWER) – REPLACE				
		Right 2141500	1.6	1.0	1.0
		Left 2141600	1.6	1.0	1.0
		Both 2141700	2.9	1.8	1.8
5	MOUNT ASSEMBLY, FRONT STRUT BEARING – REPLACE				
		Right 2141900	1.4	1.0	1.0
		Left 2142100	1.4	1.0	1.0
		Both 2142200	2.6	1.8	1.8
6	HOLLOW BUMPER – REPLACE				
		Right 2142400	1.6	1.2	1.2
		Left 2142500	1.6	1.2	1.2
		Both 2142600	3.0	2.2	2.2
7	RING, SPRING LOWER INSULATION – REPLACE				
		Right 2142700	—	1.2	1.2
		Left 2142800	—	1.2	1.2
		Both 2142900	—	2.2	2.2
8	SHOCK ABSORBER – REPLACE				
		Right 2143100	1.2	1.2	1.2
		Left 2143200	1.2	1.2	1.2
		Both 2143300	2.2	2.2	2.2

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FRONT SUSPENSION – CONTROL ARM (215)					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
1	LINK, FRONT STABILIZER – REPLACE				
		Right 2152700	—	0.4	0.4
		Left 2152800	—	0.4	0.4
		Both 2152900	—	0.6	0.6
2	STABILIZER, FRONT – REPLACE	2150500	0.9	1.6	1.6
3	BUSHING, FRONT STABILIZER – REPLACE	2150700	0.7	0.4	0.4
4	BALL JOINT, CONTROL ARM – REPLACE				
		Right 2150900	1.3	0.7	0.7
		Left 2151100	1.3	0.7	0.7
		Both 2151200	2.2	1.2	1.2
5	ARM ASSEMBLY, FRONT CONTROL – REPLACE				
		Right 2151500	1.0	1.0	1.0
		Left 2151600	1.0	1.0	1.0
		Both 2151700	1.9	1.9	1.9
6	BUSHING, REAR CONTROL ARM – REPLACE				
		Right 2151900	1.0	—	—
		Left 2152100	1.0	—	—
		Both 2152200	1.8	—	—
7	BUSHING, FRONT CONTROL ARM – REPLACE				
		Right 2152400	1.4	—	—
		Left 2152500	1.4	—	—
		Both 2152600	2.6	—	—
8	CROSSMEMBER, FRONT SUSPENSION – REPLACE	2153100	1.6	1.6	1.6